



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3313

Job Sheet 174106



Part No: 646.3313

Job Qty: 6 ea

Part Name: Upper Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/19/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A SHEET 7 IPP REV:A NEW ISSUE 12/11/14 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Machining-1		
100	Bandsaw	6 pcs	3/3/18	3/3/18	0.00	0.14	Bandsaw1		
110	CNC Vertical Machining	6 pcs	3/5/18	3/5/18	1.20	3.73	HAAS1-1		
120	QC	6 pcs	3/5/18	3/5/18	0.00	0.00	QC2 Machining-1		
130	QC	6 pcs	3/5/18	3/5/18	0.00	0.00	QC8 Machining-1		
140	Outsource	6 pcs	3/19/18	3/19/18			ATG001-VC	10	
150	Packaging	6 pcs	3/19/18	3/19/18	0.00	0.00	Packaging2		
155	QC	6 pcs	3/19/18	3/19/18	0.00	0.00	QC5		
180	Packaging	6 pcs	3/19/18	3/19/18	0.00	0.00	Packaging3-1		
190	QC21-SA	6 Ea	3/19/18	3/19/18	0.00	0.00	QC21		

Part Op 100 - Cut Blank at 13.500"

Descriptions: 110 - 1-Machine per folio FB152

140 - Issue P/O to ATG : P0039587 Hard Anodize Color Black and Prime as per DWG 646.3300

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S0.375X5.000	M7075T6S0.375 X 5.000	3.3780 ft (.563 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S0.375X5.000	3	28	0

1x PA → 505
505 64 20 = 1.125 prod
 2x → 50304 3K = 2.25 prod

DAK I **AEROSPACE**

1210 McEwen St.
Hamilton, ON K8A 1K7
CANADA
TEL: 1 513 692-6200
Email: sales@dakario.com
www.dakiospace.com

Container No: S059913

Part: 646.3313

Job No: 174106

Serial No/Batch: S059913

Revision:

Inspector:

Date: 04/11/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Upper Guide	3.070inches $\pm$ 0.010	3.080 3.060		
2	Upper Guide	12.890inches $\pm$ 0.010	12.900 12.880		
3	Upper Guide	0.375inches $\pm$ 0.005	0.380 0.370		
4	Upper Guide	0.130inches $\pm$ 0.010	0.140 0.120		
5	Upper Guide	45.000Degrees $\pm$ 0.500	45.500 44.500	Angle	
6	Upper Guide	0.209inches + 0.005 - 0.001	0.214 0.208	diameter	
7	Upper Guide	0.350inches $\pm$ 0.005	0.355 0.345		
8	Upper Guide	1.313inches $\pm$ 0.002	1.315 1.311		
9	Upper Guide	2.363inches $\pm$ 0.005	2.368 2.358		
10	Upper Guide	0.873inches $\pm$ 0.005	0.878 0.868		
11	Upper Guide	0.177inches + 0.005 - 0.001	0.182 0.176	diameter	

Plex 3/9/18 4:23 PM Dart.Gagnon.Michelle

174106

INSPECTION SHEET

[illegible]

Measured by:	<i>mm</i>	Checked by:	<i>msd</i>	QC Inspector:	
Date:	<i>2018/04/11</i>	Date:	<i>18/04/11</i>	Date:	

Engineering Approval: (if necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.06.25	New Issue	KJ	
B	16.03.17	Dwg Rev updated	KJ	
C	16.05.27	Dimensions added	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039587**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039587
PO Date: 4/12/18
Due Date: 4/23/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174106	646.3313	Upper Guide Issue P/O to ATG : _____ Hard Anodize Color Black and Prime as per DWG 646.3300	Firmed	4/23/18	6 pcs ✓ Gx	0 pcs	6 pcs	\$18.25/pcs At 18/04/24	\$109.50
2	175038	647.4116	Shim Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	4/23/18	14 pcs	0 pcs	14 pcs	\$10.80/pcs	\$151.20
3	174075	650.9201	Eyelet Bracket Assembly Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed	4/23/18	12 pcs ✓ LX	0 pcs	12 pcs	\$11.75/pcs At 18/04/24	\$141.00
4	172641	T-8816968001	Formed Channel -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	4/23/18	1 pcs ✓ k	0 pcs	1 pcs	\$67.65/pcs At 18/04/20	\$67.65
5	172642	T-8816968002	Flat Bar -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	4/23/18	1 pcs ✓ k	0 pcs	1 pcs	\$67.65/pcs At 18/04/20	\$67.65
Grand Total:										\$537.00

Order Notes



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915000

Date: 24-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
(6) ea	Part: 646.3313 Upper Guide Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22875	Rev: A	PO: PO039587 Line: 1
(12) ea	Part: 650.9201 Eyelet Bracket Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22877	Rev: A	PO: PO039587 Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>24/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			